

## VACUUM TABLE ASSEMBLY 614HA/624HA/626HA

These assembly instructions are based upon the 624HA vacuum table. Each vacuum table model varies slightly in design, but the general assembly is the same for all.

### GENERAL

1. Remove all packaging/wrap from the vacuum table.
2. Confirm that you have the following loose parts:

#### CHIMNEY

#### CORD SUPPORT

**PEDAL(S)** – The 614HA/624HA each have two pedals, the 626HA has one pedal.

### CHIMNEY

1. From the side of the vacuum table remove the 2 BOLTS (use 8mm wrench) and the 4 SCREWS (use Phillips head screw driver).
2. Using the 2 bolts and the 4 screws, attach the chimney (two people may be needed for this task – one to hold the chimney and the other to attach it with the supplied hardware).

### CORD SUPPORT

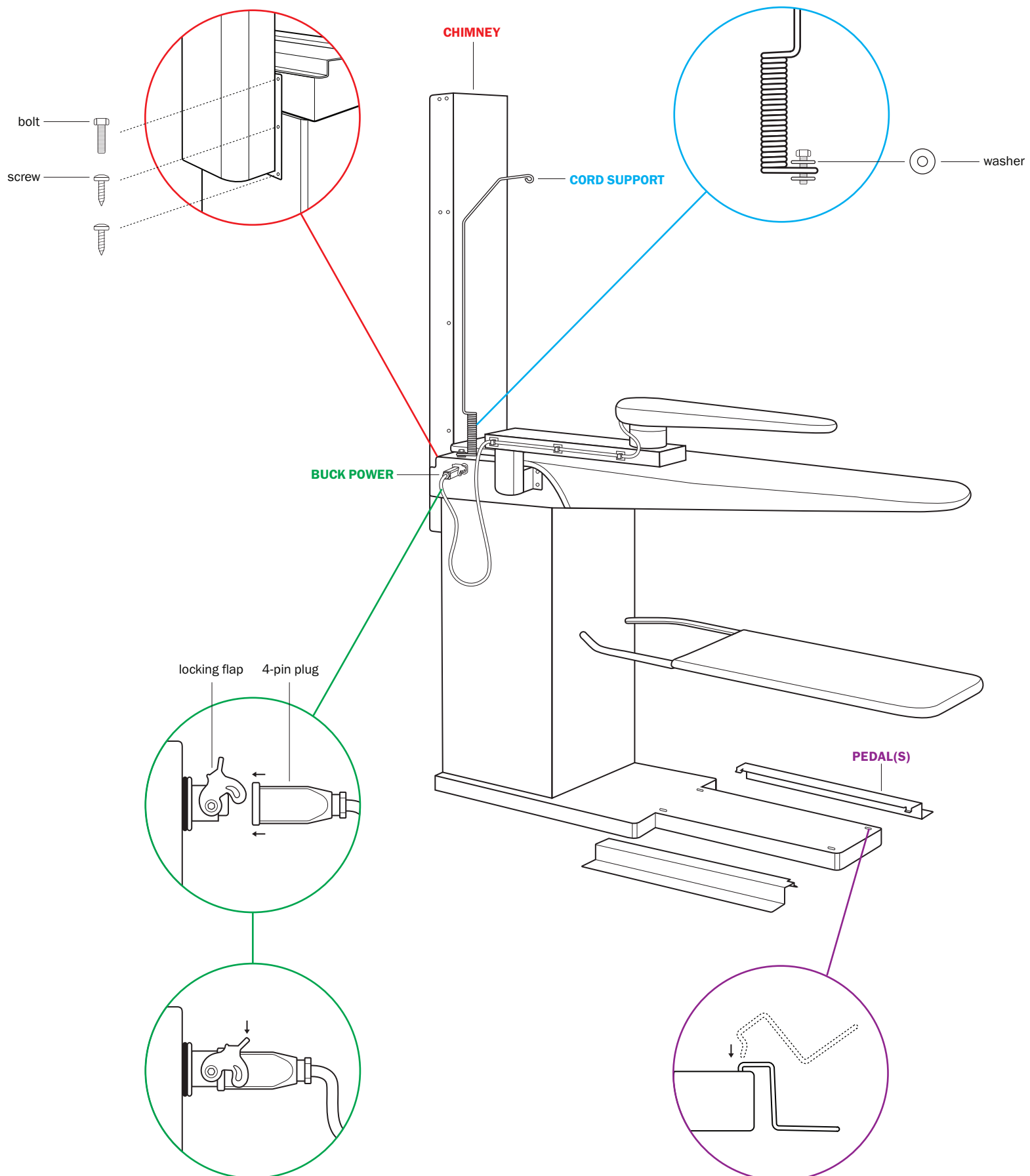
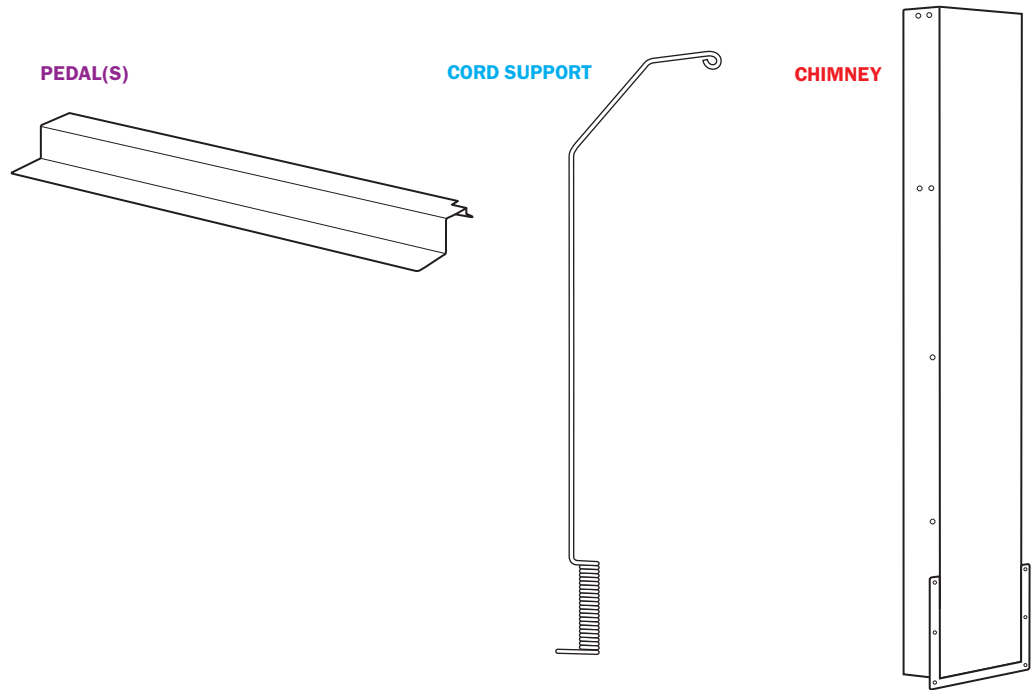
1. Remove the bolt and 2 washers from the top of the vacuum table (a small hole will now be visible).
2. Put 1 washer over the hole at the top of the vacuum table, place the cord support 'base loop' over the washer then layer the second washer on top of the 'base loop.'
3. Using the bolt by placing it through the washers and 'base loop,' securely fasten the cord support to the vacuum table.

### PEDAL(S)

1. Insert the small tabs on the foot pedal/plate into the small corresponding slots on the base of the table.

### BUCK POWER (624HA/626HA)

1. Open the 'outlet' by lifting the 'locking flap' firmly but carefully.
2. Insert the 4-pin plug attached to the buck.
3. Firmly close the 'locking flap.'



## RELIABLE PRODUCTS WARRANTY



Reliable Corporation ("Reliable") warrants to original purchaser of its products that every product sold by Reliable (a "Reliable Product") is free from defects in material and workmanship for a period of one year from the date of purchase, if properly used and maintained. Subject to the conditions and limitations set forth below, Reliable will either repair or replace any part of a Reliable Product that proves defective by reason of improper workmanship or materials. If the defective Reliable Product is no longer available and cannot be repaired effectively or replaced with an identical model, Reliable shall replace the defective Reliable Product with a current Reliable Product of equal or greater value. Repaired parts or replacement products will be provided by Reliable on an exchange basis, and will be either new or refurbished to be functionally equivalent to new. If Reliable is unable to repair or replace a Reliable Product, it will refund the current value of that Reliable Product at the time the warranty claim is made.

This limited warranty does not cover any damage to a Reliable Product that results from improper installation, accident, abuse, misuse, natural disaster, insufficient or excessive electrical supply, abnormal mechanical or environmental conditions, wear and tear resulting from normal use of the product, or any unauthorized disassembly, repair, or modification. This limited warranty does not extend to any indirect, consequential or incidental damages that may be suffered by a user or from the use of a Reliable Product, including without limitation, any liability for third party claims for damage, and is limited to the amount paid by the original purchaser Reliable Product with respect to which this limited warranty protection applies. This limited warranty does not apply with respect to products that have been altered or which are missing serial numbers or for products not purchased directly from Reliable or a dealer authorized by us to sell Reliable Products.

This limited warranty is the only warranty that applies to any Reliable Product, supersedes any and all terms that may be contained in any other document or purchase order and may not be altered or amended except expressly in writing by Reliable.

To obtain a repair or replacement under the terms of this warranty, please contact our customer service group at 1-800-268-1649 or at [support@reliablecorporation.com](mailto:support@reliablecorporation.com). You will be required to submit an original receipt via fax or e-mail. The receipt must reflect that you are the original purchaser, the product was bought directly from us or from an authorized Reliable dealer and that the warranty claim is being made within the warranty period. You will be issued a return authorization number (RA#) and asked to ship the defective product together with proof of purchase and RA#, prepaid insured to the following address:

Reliable Corporation, 5-100 Wingold Avenue, Toronto, ON M6B 4K7. Freight collect shipments will be refused. The risk of loss or damage in transit will be borne by the customer. Once Reliable receives the defective product, it will initiate the repair or replacement process.