



9200BU

Commercial Boiler with Continuous Steam

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Commercial Boiler with Continuous Steam
Instruction Manual

English



Do Not Return To Store

Contact Us First

For immediate help with your purchase, please give us a call so that we can resolve your issue.

We can be reached toll-free at 1-800-268-1649 or
email support@reliablecorporation.com

Reliable. Getting it Right. For You.

At Reliable, we do what we love, and we take pride in doing it right. You want what's best for the people, places and things that matter in your life—from where you live to what you wear. So do we. That's why we approach every product with a laser-focus on you. In our commitment to quality, functionality, design and customer service, we are continuously innovating to find solutions to better fit your needs. Everything we make looks and feels just right, because it is. We get it right. For you.

For your safety and to fully enjoy the advantages of this product, please take a few minutes to read all the important safeguards and care instructions. Keep this manual handy and review the product warranty for your reference.

Thank you for your purchase. Please share your Reliable product experience by posting an online review on the website from which you purchased. We greatly appreciate it.

Specifications

9200BU

Electrical 220V / 1 Phase / 60 HZ

Steam Capacity Unlimited

Boiler Capacity 4.9 L

Operating Pressure 65 PSI or 4.5 Bar

Wattage 2000W, Pump 500W, Maximum with
Accessories 4100W

Tank Construction Metal

Certification ETL SPE1000 Special Inspection

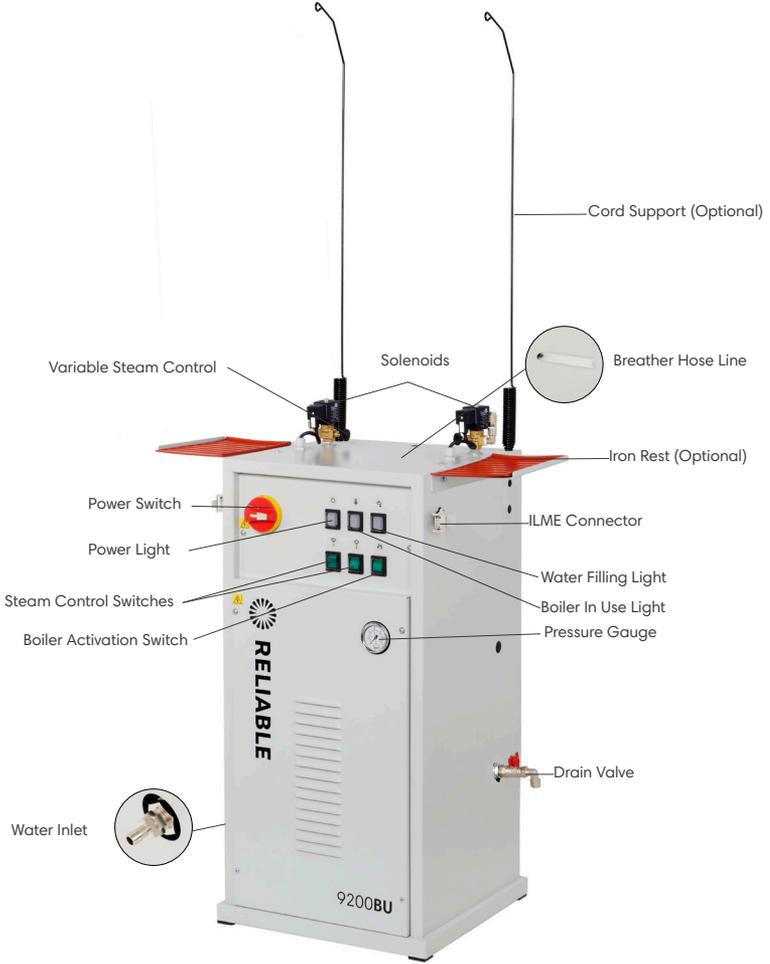
Warranty Limited 1 year, 2 year boiler tank

Country of Origin Italy

Important – First Use

Before using the 9200BU for the first time, the boiler must be flushed to remove any scale, residue, or buildup inside the tank. Run fresh water through the system and drain completely. Repeat until the water runs clear. Only once the tank has been properly flushed should the unit be put into operation.

Getting to Know Your Boiler



Important

1. Always ensure the steam accessory is held properly and safely to avoid injury.
2. If using the direct water feed, ensure the valve is in the correct position. Refer to the section *Initial Setup: Water Connection Options*.
3. Ensure a continuous water supply to allow the boiler unit to operate smoothly.
4. Flush the Boiler once a week, making sure that the unit is shut off. Refer to the section *Boiler Maintenance Schedule*.
5. Connect the Boiler to suitable electrical supply. Refer to the section *Powering your 9200BU Boiler*.
6. Only for the units connected to the direct water feed: When not in use, switch the Boiler off and close the water tap; remember to open the water tap before switching on the machine again.
7. Always keep children away from the Boiler, both when it is on and off.
8. Make sure that during cold seasons the tubes that connect the Boiler to water supply do not freeze.
9. Do not put additives in the water.
10. Repair must be carried out by authorized personnel and all the components must be replaced only with original spare parts.
11. Water pressure should never go over 60 PSI, otherwise the pump will stop and the water will not reach the Boiler.

Note: The 9200BU can operate with either tap water or distilled water. If using tap water, the boiler should be cleaned and flushed at least once per week, with twice per week recommended for optimal performance. When connected to a direct water line in areas with hard water, we recommend installing an inline filter to help soften the water. Please consult your local water authority for recommendations and guidelines specific to your area.

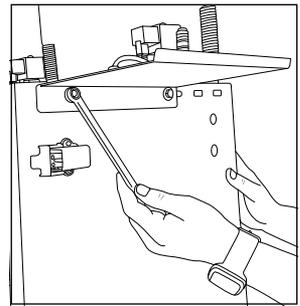
The installation and use of this professional equipment must be done by competent and trained personnel with appropriate technical knowledge and understanding of applicable safety standards.

Powering your 9200BU Boiler

The 9200BU does **not** come with a power plug. It is recommended that the unit be wired directly to your power supply. The boiler operates on 220V, single phase. If you choose to use a plug, ensure that it is the correct type and rated for the wattage of the unit, as well as any accessories you intend to connect. Always consult a licensed electrician in your area to ensure installation complies with local electrical safety codes.

Installing the Iron Rests (Optional)

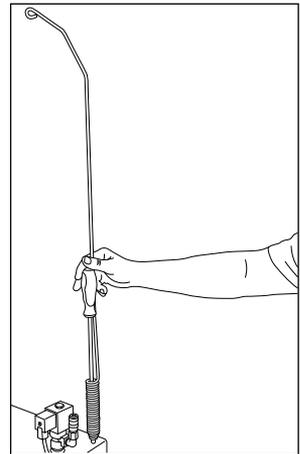
1. Attach one iron rest to each side of the boiler using the included bolts. Use a 10 mm wrench to securely tighten the bolts.
2. Place the silicone mat securely on top of each iron rest.



Important: Always place the hot iron on the silicone rest. Never place a hot iron or any accessory directly on top of the main unit.

Installing the Cord Support (Optional)

1. Position the Cord Support into the flange on top of the boiler.
2. Insert and tighten the screw using a screwdriver to secure the Cord Support in place.



Initial Setup: Water Connection Options

Pedrollo Impeller Pump

Quieter, smoother, and more durable. The Pedrollo impeller pump delivers steady water flow for continuous steam and long-lasting performance.



Fig 1

-  Direct Water Feed
-  External Water Container Kit

Using the Direct Water Feed

1. Connect the water feed to the water inlet (fig 2) using a 1/2-inch ID tube (clear tube recommended).
2. Use an SAE size 8 clamp to secure the tubing.
3. Turn the dial on the Pedrollo water pump to the Direct Feed position. Refer to the image (fig 1) for correct positioning.

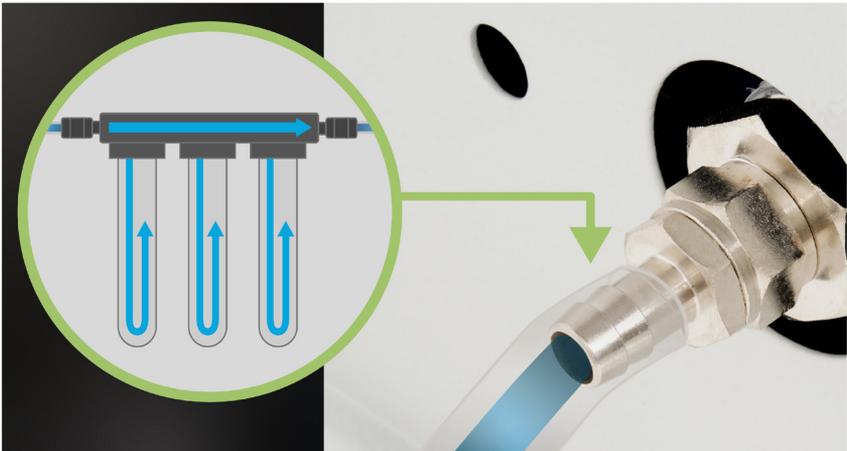


Fig 2

Using the External Water Container Kit

1. Attach the water inlet (fig 3) using a 1/2-inch ID tube (clear tube recommended).
2. Secure the tubing with an SAE size 8 clamp.
3. Fill the container with water. (Please note: water container is sold separately.)
4. Turn the dial on the Pedrollo water pump to the Water Container position. Refer to the image (fig 1) for correct positioning.



Fig 3

Operating Instructions

1. Turn on the **Power Switch**. Then turn on the **Boiler Switch**. This will begin building pressure in the boiler.
2. If the boiler requires water, the pump will activate automatically. When the unit is drawing water, the **Water Filling Light** will illuminate.
3. The unit is equipped with two **Steam Control Switches**. Activating either switch will supply power to the accessory connected to the boiler.
4. Once the boiler reaches its operating pressure of approximately 4.5 bar (15–20 minutes), it is ready for use. You may adjust steam output using the **Variable Steam Control** located on either solenoid.
5. Before beginning work, press the Steam Button on your accessory 3–4 times to warm the steam line. The first few activations may release condensation, which can appear as water droplets. This is normal. Repeating this step helps clear the line and ensures consistent steam delivery. Consult the steam accessory section for steam accessory hook.



Steam Accessory Connection

The 9200BU is compatible with a variety of accessories from Reliable, ranging from professional steam irons to specialized steam wands.

1. Connect the ILME plug  on either side of the unit.
2. Connect the steam hose fitting to the quick-connect  coupling on the solenoid.

Caution: If the unit is powered on, the quick-connect fitting may be hot. Use extreme caution and wear protective gloves when connecting. Best practice is to always connect accessories when the boiler is off and the unit is cold.

For specific operating instructions, please refer to the manual provided with your accessory.

Steam Iron –
4200IR



Steam Gun –
3000DA



Steam Brush –
3850IA



Steam Wand –
3950IA



Fuse Panel

The 9200BU is equipped with six (6) protective fuses. Please refer to the fuse location diagram below for the position of each fuse.

Replacement Instructions:

- Replace fuses only with the same type and rating as originally installed (Fast Blow, Melamine Tube fuses rated for 600 VAC).
- Use 12-Amp fuses for the Heating Element and Steam Accessory Solenoid, and 7-Amp fuse for the Water Pump.
- Ensure replacement fuses are certified by UL, ETL, or CSA.
- Always disconnect the unit from the power supply before servicing or replacing fuses.
- For compliance and safety, consult your local electrical authority for approved replacement options.

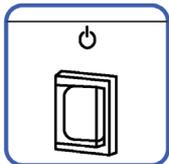
Important: Using the wrong type or rating of fuse can cause damage to the unit and may void the warranty.



1. Heating Element L1 - 12 amp fuse
2. Heating Element L2 - 12 amp fuse
3. Steam Accessory Solenoid L1 - 12 amp fuse
4. Steam Accessory Solenoid L2 - 12 amp fuse
5. Water Pump L1 - 7 amp fuse
6. Water Pump L2 - 7 amp fuse

At End Of Day:**Releasing Steam Pressure**

To prolong the life of the boiler and its components, we recommend performing this task at the end of each day.



1. Turn off the boiler switch.



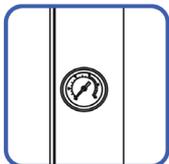
2. Press the steam button on your steam accessory until the pressure drops to zero.



3. To complete the shutdown of the boiler, turn the main switch off.

Every Week:**Flushing The Boiler Out**

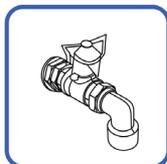
To prevent limescale deposits, the boiler should be drained once per week.



1. Should be completed in the morning or when the boiler is cold with zero pressure.



2. Open the drain valve and allowing the water to fully empty into a large container.



3. Once done, close the drain valve.

Caution:

The drain valve may still be hot. Always use protective gloves and allow sufficient cooling time before opening.

Every Month:

Cleaning the Pump Intake Filter

The pump intake contains a small water filter designed to prevent coarse particles from entering the pump. Regular cleaning will help maintain performance.



1. Locate the hose holder and identify the pump intake connection.



2. Unscrew the two-piece connection at the pump intake.



3. Carefully, remove the filter.



4. Use a soft brush to remove any scale or debris, taking care not to damage the fine mesh inside the filter.



5. Reassemble the connection securely. Test for leaks.

Reliable Corporation (“Reliable”) provides a limited warranty for your new Reliable Steam Boiler. Reliable warrants the New Reliable Steam Boiler against defects in materials and workmanship for **1 year** from the original purchase date.

Inner Boiler Tank Warranty: The inner boiler tank is covered against leakage for **2 years** from the original purchase date.

What’s Covered

If your boiler or inner tank is found to be defective within the warranty period, Reliable will repair or replace the unit at no cost to you (subject to terms outlined below).

- **Boiler Repair:** If defects are reported within the first year, Reliable will repair the boiler at no cost.
- **Inner Tank Replacement:**
 - Year 1:** If a defect is found in the inner tank, Reliable will replace it at no charge.
 - Year 2:** If a defect is reported in the second year, Reliable will replace the inner tank, but the shipping costs will not be covered.

What’s Not Covered

This warranty does not cover:

- **Improper Installation:** Any issues caused by incorrect installation, damage from wear and tear, or accidents.
- **Misuse:** Damage due to improper use, natural disasters, electrical issues, or unauthorized repairs or modifications.
- **Indirect Damages:** Any indirect, incidental, or consequential damages, including claims from third parties.
- **Altered Products:** Any product that has been altered, lacks a serial number, or was not purchased directly from Reliable or an authorized dealer.

Warranty Claim Process

To file a warranty claim:

- Contact Reliable Customer Service at **1-800-268-1649** or **support@reliablecorporation.com**
- Provide proof of purchase (receipt showing original purchaser and authorized seller).
- If your claim is accepted, you will receive a **Return Authorization Number (RA#)**
- Ship the defective product, with proof of purchase and RA#, prepaid and insured, to:
Reliable Corporation, 5-100 Wingold Ave, North York, Ontario, M6B 4K7, Canada

Freight collect shipments will be refused. Customers are responsible for the risk of loss or damage in transit.

It overrides any other terms, unless otherwise agreed in writing by Reliable.

This warranty applies to products used for personal, and not commercial or rental, service. Reliable is not liable for incidental or consequential damages of any nature associated with the use of this product. Reliable's liability will not exceed the purchase price of the product.

For questions, contact:

Reliable Corporation
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Canada M6B 4K7
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www.reliablecorporation.com

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